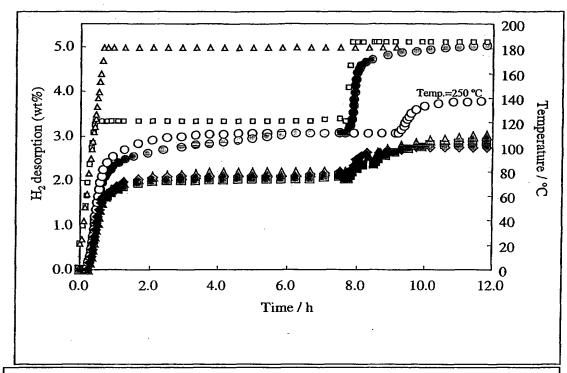
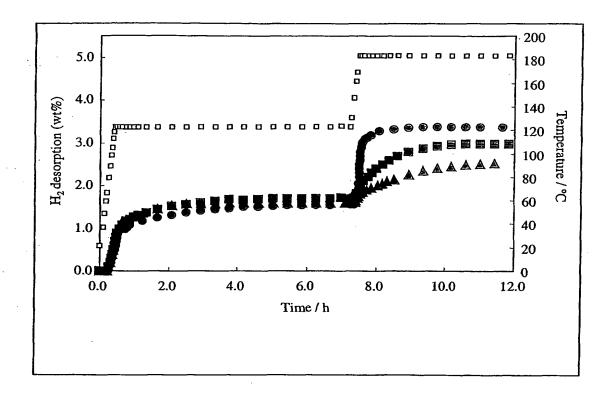
/ Figure 1



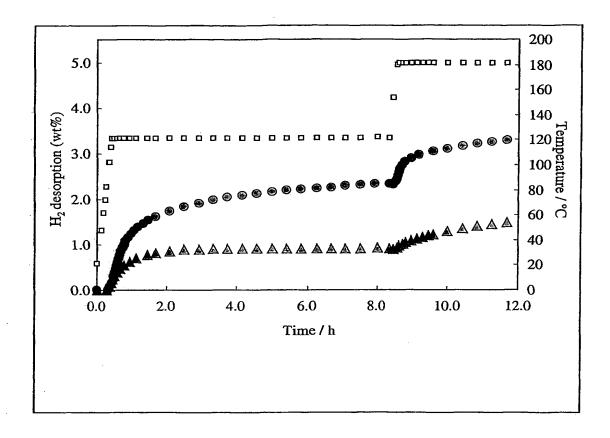
Encapsulated Ti doped NaAlH<sub>4</sub> (example 1); ( $\circ$ ) cycle 1, ( $\triangle$ ) cycle 2, ( $\square$ ) cycle 3, ( $\circ$ ) cycle 4,( $\diamond$ ) cycle 5; ( $\square$ ) temperature in cycles 1 to 3 and 5; temperature in cycle 4.

Figure 2



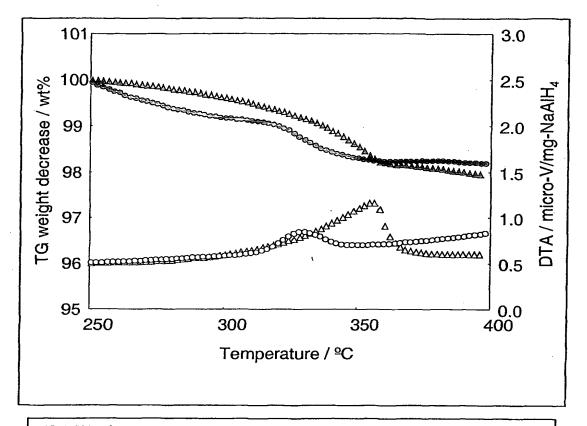
Encapsulated Ti doped NaAlH₄ (example 3); (๑) cycle 1, (ଛ) cycle 2, (ଛ) cylce 3, (□) temperature in cycles 1 to 3

Figure 3

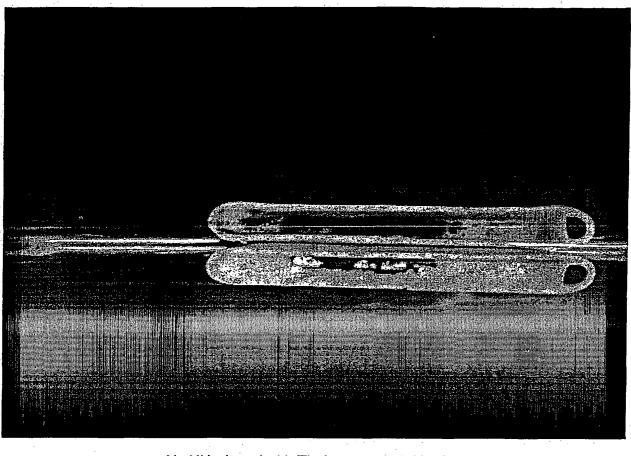


Non-encapsulated Ti doped NaAlH<sub>4</sub>; ( $\circ$ ) cycle 1, ( $\triangle$ ) cycle 2, ( $\square$ ) temperature in cycles 1 and 2

Figure 4



TG-DTA of encapsulated an non-encapsulated Ti doped NaAlH<sub>4</sub>; ( $\circ$ ) TG of encapsulated Ti doped NaAlH<sub>4</sub> (example 3), ( $\triangle$ ) TG of non-encapsulated Ti doped NaAlH<sub>4</sub>, ( $\circ$ ) DTA of Ti doped NaAlH<sub>4</sub> (example 2), ( $\triangle$ ) DTA of non encapsulated Ti doped NaAlH<sub>4</sub>.



NaAlH<sub>4</sub> doped with Ti after contact with air: Upper probe is encapsulated, lower is non-encapsulated (example 1).

Figure 6

